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VICE PRESIDENT: - **J. PATRICK COY** Ex 206 E-MAIL pcoy@ercco.com

SHEET METAL FABRICATION AND CNC MACHINING

75 EMPLOYEES

50,000 SQUARE FOOT FACILITY

FACILITIES LIST

CNC PUNCHING

2 – AMADA CNC TURRET PUNCH PRESS – VIPROS 255
AMADA CNC TURRET PUNCH PRESS – VIPROS 358 KING
AMADA CNC TURRET PUNCH PRESS – PEGA 357
AMADA CNC TURRET PUNCH PRESS – PEGA 344

BRAKE/BENDING EQUIPMENT

AMADA 13' 120 TON PRESS BRAKE WITH 2 - AXIS CNC GAUGING
AMADA 6' 80 TON PRESS BRAKE WITH 2 – AXIS CNC GAUGING
AMADA 4' 35 TON PRESS BRAKE WITH 2 – AXIS CNC GAUGING
GUIFIL 6' 60 TON PRESS BRAKE WITH 2 – AXIS CNC GAUGING
DURMA 12' 200 TON CNC 3 HAP PRESS BREAK WITH 2 – AXIS CNC GAUGING
PEXTO BOX AND PAN BRAKE
36" PINCH ROLL
ROPER WHITNEY #2 ROTARY BENDER

CNC MACHINING

OKUMA HERITAGE ES-L10 II CNC TURNING CENTER WITH LIVE TOOLING AND
LNS QUICK LOAD SERVO 80 BAR FEEDER
OKUMA LNC-8C CNC TURNING CENTER
4- FADAL VMC 4020HT MACHINING CENTERS (10,000 RPM)
3- FADAL VMC 4020HT EXTENDED COLUMN MACHINING CENTERS (10,000 RPM)
FADAL VMC 4020 MACHINING CENTER (15,000 RPM)
HAAS GR-512 GANTRY MILL 61" X 145"
LAGUN VERTICAL MILL WITH MITUTOYO MILLSTAR II

EDM MACHINES

JAPAX WIRE EDM
HANSVEDT CS-1 SINKER EDM

TOOL ROOM/MANUAL MACHINING EQUIPMENT

BRIDGEPORT VERTICAL MILL WITH DRO
CLAUSING 12" LATHE
HENDY 14" LATHE
CLAUSING 20" DRILL PRESS
CRAFTSMAN 14" DRILL PRESS
2- L/S 14" DRILL PRESSES
4 SPINDLE WALKER – TURNER 14" DRILL PRESS
DELTA 8" DRILL PRESS
REPUBLIC 6 X 12 SURFACE GRINDER
HARVEL 10 X 16 SURFACE GRINDER
2- HEAT TREATING OVENS
TOOL & CUTTER GRINDER
DCM PDG ROTARY SURFACE GRINDER

INSPECTION EQUIPMENT

MITUTOYO B241 CMM MACHINE WITH MITUTOYO SOFTWARE
B&S VALIDATOR CMM MACHINE WITH MITUTOYO SOFTWARE
3' X 5' SURFACE PLATE
2' X 3' SURFACE PLATE
24" HEIGHT GAUGE
2 – 18" HEIGHT GAUGES
GAUGE BLOCK SET
0 – 1" PIN GAUGES
ROCKWELL HARDNESS TESTER
MASTER VIEW 14" OPTICAL COMPARATOR

PRESS EQUIPMENT

150 TON HYDRAULIC PRESS
CINCINNATI 75 OBS HYDRAULIC POWER PRESS
SCOTCHMAN 40 TON IRONWORKER
60 TON MINSTER #6 OBI PUNCH PRESS
5 TON ALVA ALIN OBI PUNCH PRESS
5 TON ROPER WHITNEY PUNCH PRESS
4 – HAEGER INSERTION PRESSES

SHEARING/SAWING EQUIPMENT

CINCINNATI 12' X ¼ INCH CAPACITY SHEAR
AMADA 6' X 3/16 INCH CAPACITY SHEAR
DO-ALL VERTICAL BAND SAW
ROCKWELL HORIZONTAL BAND SAW
BROBO SUPER 300 COLD SAW
AMADA 8 INCH CORNER NOTCHER
DO-ALL HORIZONTAL AUTOMATIC BAND SAW
HYD-MECH S-20H HORIZONTAL BAND SAW WITH TIGERSTOP

WELDING EQUIPMENT

LINCOLN SYSTEM 40 ROBOTIC CELL
2 – SEEDORFF 20 KVA ROCKER ARM SPOT WELDERS
NATIONAL 100 KVA PRESS SPOT WELDER 36" THROAT
SCIAKY 3 PHASE 200 KVA (ALUMINUM & STEEL) PRESS SPOT WELDER 36"THROAT
2 - LINCOLN TIG 300-300 WELDERS
MILLERMATIC 252 MIG WELDER
LINCOLN SQUARE WAVE TIG 275 WELDER
3 – MILLER SYNCROWAVE 250 TIG WELDERS
MILLER CP-250 MIG WELDER WITH LN7 & COBRAMATIC WIRE FEEDERS
LINCOLN IDEALARK R3S-325 MIG WELDER WITH LN-7 WIRE FEEDER
LINCOLN INVERTEC STT II MIG WELDER WITH STT-10 WIRE FEEDER
LINCOLN INVERTEC V350-PRO MIG WELDER WITH LN-7 & COBRAMATIC WIRE FEEDERS
MK PRODUCTS POSITURN #1 ROTARY TURNTABLE
NELSON STUD WELDER
THERMODYNAMICS PLASMA TORCH

OFFICE/ENGINEERING EQUIPMENT

CANON NP4050 COPIER
CANON IMAGERUNNER 400S COPIER
2 – PANASONIC KX-FL501 FAX
LOCAL AREA NETWORK WITH 38 STATIONS
2 - HP LASERJET 5Si PRINTERS
3 - HP LASERJET 1200 PRINTERS
2 - HP LASERJET 2300L PRINTER
ROLAND PLOTTER
BROTHER LASER 8500C MFC
AUTOCAD, FABRIWIN, INTELICAD, SOLIDWORKS, SURFCAM, AMADA CAD/CAM &
BOBCAD-CAM

MOVING EQUIPMENT

5 TON DOUBLE BRIDGE CRANE
1 TON JIB CRANE
½ TON JIB CRANE
HYSTER 4000 LB ELECTRIC FORKLIFT
CLARK 5000 LB. FORKLIFT
KOMATSU 5000 LB. FORKLIFT
TOWMOTOR 6000 LB. FORKLIFT
INTERNATIONAL TRUCK – DT 466 20' BOX
TOYOTA PICKUP TRUCK
HINO FB1817 14' STAKE BED

SANDING/FINISHING EQUIPMENT

2 – 36" TIMESAVER BELT SANDER
2 – MR DEBURR 6.0 CU. FT. VIBRATORY DEBURRING MACHINE
BURR/BENCH 2 CU. FT. VIBRATORY DEBURRING MACHINE
BURR/BENCH 1 CU. FT. VIBRATORY DEBURRING MACHINE
DAYTON VERTICAL BELT SANDER
6" HORIZONTAL BELT SANDER
SANDBLASTER – CABINET MODEL
ULTRA-MATIC VIBRATORY DEBURRING MACHINE
FALLS EDGE DEBURRING MACHINE
NEW HOLLAND K-24 CENTRIFUGAL DRYER
16' x 40' PAINT BOOTH